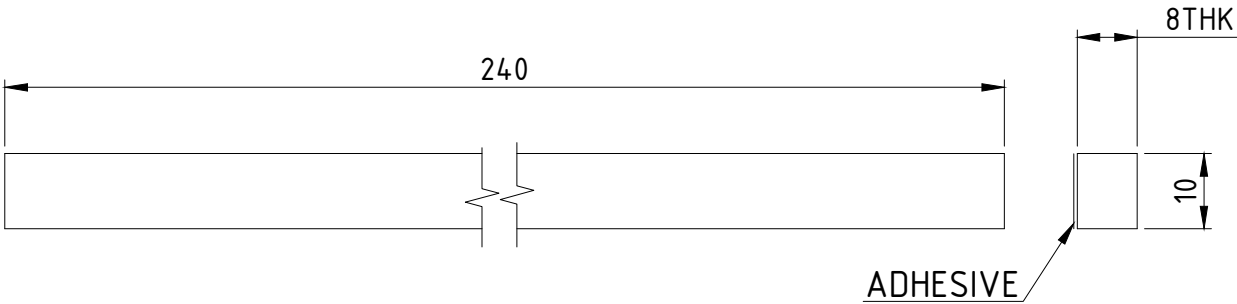


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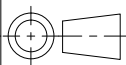

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED

NOTE:

1. COLOR : LIGHT GREY
2. RUBBER SHALL CONFIRM TO PTS GR/TD/1766.

N1	0.025	N2	0.05	N3	0.1	N4	0.2	N5	0.4	N6	0.8	N7	1.6	N8	3.2	N9	6.3	N10	12.5	N11	25	N12	50	GRADE No.	VALUE	SYMBOL										
												SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE		COMPANY STD./I.S		Wt. (Kg)												
												240x10x8THK										MATERIAL														
															PRODUCT			BMRCL METRO CARS																		
																		REF DRG																		
																					MATERIAL			SILICON RUBBER												
																								HEAT TREAT.			APPD				PVG				19.08.2016	
																											SURFACE TREAT.			REVD				PVG		
												TITLE			CHKD				KP				19.08.2016													
															DRWN				SUNIL				19.08.2016													
															SCALE						SHEET		Wt.(Kg)													
															1:1						1 OF 1		-													
															DRG No.										ALT											
												926-19422																								
																						</														